

Application Instructions (Heat Press):

• Use medium pressure for 10-15 seconds.

· Preheat garment for 2-3 seconds.

(EasyPress[®] users add approx. 30°).

• Apply design at 305°F / 150°C

• Peel carrier hot or cold.

EasyWeed[®], EasyWeed[®] Electric, EasyWeed[®] Glow in the Dark

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 10-15 seconds.
- · Peel carrier hot or cold.

EasyWeed[®] EcoStretch[™]

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Lycra®/Spandex

Application Instructions (Home Iron):

- **Application Instructions (Heat Press):**
 - Preheat garment for 2-3 seconds. • Apply design at 250°F / 120°C
 - (EasyPress users add approx. 30°).
 - Use medium pressure for 10-15 seconds · Peel carrier hot.

Laundering:

Laundering:

fabric softener.

· Dry on low dryer setting.

- · Wait 24 hours before first wash.
- Machine wash warm or cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.

• Wait 24 hours before first wash.

· Machine wash cold with mild detergent.

· Do not bleach, dry clean, or use liquid



- · Set iron dial on Cotton.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper. · Place on flat, hard surface (ironing board
- not recommended). Press iron with medium pressure
- for 10-15 seconds.
- Peel carrier hot.

EasyWeed[®] Extra

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Nylon



Application Instructions (Home Iron):	Application Instructions (Heat Press):	Laundering:
• Set iron dial between Cotton and Linen.	 Preheat garment for 2-3 seconds. 	 Wait 24 hours before first wash.
 Cover design with Heat Transfer Cover Sheet or Multipurpose Paper. 	 Apply design at 305°F / 150°C (EasyPress users add approx. 30°). 	 Machine wash cold with mild detergent. Do not bleach, dry clean, or use liquid
Place on flat, hard surface (ironing board not recommended).	 Use medium pressure for 10-15 seconds. Peel carrier hot or cold. 	fabric softener. • Dry on low dryer setting.
 Press iron with medium/firm pressure for 10-15 seconds. Peel carrier hot or cold. 		• Wash inside out for best results.

EasvWeed[®] Stretch

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Nylon

Application Instructions (Home Iron):

- Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover
- Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with firm pressure for 20 seconds.
- · Peel carrier hot or cold.

Application Instructions (Heat Press): • Preheat garment for 2-3 seconds.

- Apply design at 320°F / 160°C (EasyPress users add approx. 30°).
- Use firm pressure for 20 seconds.
- Peel carrier hot or cold.

Laundering:

- Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.
- · Do not bleach, dry clean, or use liquid
- fabric softener.
- · Dry on low dryer setting.
- · Wash inside out for best results.

RECOMMENDED ACCESSORIES:

Siser® EasyWeeder®, parchment or multipurpose paper, or heat transfer cover sheet.

If areas lift after application, cover and press for 5-10 seconds.

Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.





EasyWeed[®] Sub Block

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended.)
- Press iron with medium/firm pressure for 10-15 seconds.
- Peel carrier hot or cold.

EasvWeed[®] Adhesive

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 10-15 seconds.

• Peel carrier hot.

EasyPatterns[®] Plus

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 15 seconds.
- · Peel carrier hot or cold.

EasyReflective[®]

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather | Lycra®/Spandex

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover
- Sheet or Multipurpose Paper. · Place on flat, hard surface (ironing board
- not recommended). • Press iron with medium/firm pressure
- for 10-15 seconds. · Peel carrier warm.

Application Instructions (Heat Press):

- Preheat garment for 2-3 seconds. • Apply design at 265°F / 130°C
- (EasyPress users add approx. 30°). • Use medium pressure for 10-15 seconds.
- · Peel carrier hot or cold.

Laundering:

- Wait 24 hours before first wash.
- · Machine wash warm or cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Hang item to dry.



- Laundering: • Wait 24 hours before first wash.
- Machine wash warm or cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.

Laundering:

- Wait 24 hours before first wash.
- Machine wash warm or cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.



Application Instructions (Heat Press): Laundering: • Preheat garment for 2-3 seconds.

- · Wait 24 hours before first wash.
- Machine wash warm or cold with mild detergent.
- \cdot Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.

RECOMMENDED ACCESSORIES:

Siser® EasyWeeder®, parchment or multipurpose paper, or heat transfer cover sheet.

If areas lift after application, cover and press for 5-10 seconds.

Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.



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- Apply design at 275°F / 135°C
- (EasyPress users add approx. 30°).
- Use medium pressure for 10-15 seconds. · Peel carrier hot then apply top layer.

Application Instructions (Heat Press):

• Use medium pressure for 10-15 seconds

· Preheat garment for 2-3 seconds.

(EasyPress users add approx. 30°).

• Apply design at 305°F / 105°C.

• Apply design at 305°F / 105°C

· Peel carrier warm (wait at least

15 seconds off press).

(EasyPress users add approx. 30°).

• Use medium pressure for 15 seconds.

· Peel carrier hot or cold.



For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- · Press iron with medium pressure 15 seconds
- · Peel carrier warm or cold.

Easy[®] Puff

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester Easy Puff is not recommended for use with a home iron.

IMPORTANT APPLICATION NOTES:

Easy[®] Puff is designed to withstand only one heat application. Repeated applications will "flatten" the puff effect permanently. It is recommended to apply Easy Puff last when used with other materials. It is not recommended for use with a home iron.

Easy[®] Puff Metallic

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester Easy Puff is not recommended for use with a home iron.

IMF

Application Instructions (Heat Press):

- Preheat garment for 2-3 seconds. • Apply design at 305°F / 105°C
- (EasyPress users add approx. 30°). • Use medium pressure for 15 seconds.
- Peel carrier warm or cold (5-10 seconds off press).

Application Instructions (Heat Press):

• Use medium pressure for 8-10 seconds.

· Preheat garment for 2-3 seconds.

(EasyPress users add approx. 30°).

• Apply design at 280°F / 138°C

Peel carrier hot

Laundering:

- Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on low dryer setting.



Laundering:

- · Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on low dryer setting.
- · Wash inside out for best results.



IPORTANT APPLICATION NOTES:	Application Instructions (Heat Press):	Laundering:
asy [®] Puff Metallic requires two, -second presses. Layering and use a home iron are not recommended ith <i>Easy</i> Puff Metallic. It is recommended apply <i>Easy</i> Puff last when used with her materials.	 Preheat garment for 2-3 seconds. Apply design at 280°F / 138°C 	 Wait 24 hours before first wash. Machine wash cold with mild detergent.
	· Use medium pressure for 10 seconds	 Do not bleach, dry clean, or use liquid fabric softener.
	Cover and press for 10 seconds.	 Dry on low dryer setting. Wash inside out for best results.

Aurora™

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- · Press iron with medium/firm pressure for 15 seconds.
- · Peel carrier completely cold.

Application Instructions (Heat Press):

- · Preheat garment for 2-3 seconds. • Apply design at 305°F / 150°C
- (EasyPress users add approx. 30°).
- Use medium pressure for 15 seconds.
- · Peel carrier completely cold.

Laundering:

- Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on low dryer setting.

RECOMMENDED ACCESSORIES:

Siser® EasyWeeder®, parchment or multipurpose paper, or heat transfer cover sheet.

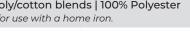
If areas lift after application, cover and press for 5-10 seconds.

Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.









Application Instructions (Heat Press):

· Preheat garment for 2-3 seconds.

(EasyPress users add approx. 30°).

• Use medium pressure for 15 seconds.

• Apply design at 275°F / 135°C

• Peel carrier warm.

· Cut in reverse and weed excess material.



For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 10-15 seconds.
- Peel carrier warm.

Brick[®] 600

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester

Application Instructions (Home Iron): · Set iron dial between Cotton and Linen.

· Cover design with Heat Transfer Cover

Press iron with medium/firm pressure

· Place on flat, hard surface (ironing board

Sheet or Multipurpose Paper.

not recommended).

for 20 seconds. · Peel carrier cold.

- **Application Instructions (Heat Press):**
- · Preheat garment for 2-3 seconds. • Apply design at 310°F / 155°C.
 - (EasyPress users add approx. 30°). • Use medium pressure for 20 seconds. · Deel carrier cold

Application Instructions (Heat Press):

• Use medium pressure for 10-15 seconds.

· Preheat garment for 2-3 seconds.

(EasyPress users add approx. 30°).

• Apply design at 320°F / 160°C

Laundering:

Laundering:

detergent.

fabric softener.

Laundering:

fabric softener.

- · Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.

• Wait 24 hours before first wash.

· Dry on normal dryer setting.

· Machine wash warm or cold with mild

· Do not bleach, dry clean, or use liquid

Glitter

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 10-15 seconds.
- · Peel carrier warm.

Holographic

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Holographic Rainbow Pearl gives your designs an opalescent finish that changes depending on the color of the garment. The material will not look the same on a black garment as it will on a white garment.

• Peel carrier warm.

Application Instructions (Home Iron):

- · Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 10-15 seconds.
- Peel carrier cold.

Application Instructions (Heat Press):

- · Preheat garment for 2-3 seconds.
- Apply design at 320°F / 160°C.
- (EasyPress users add approx. 30°).
- Use medium/firm pressure for 15-20 seconds.
- · Peel carrier cold.

Laundering:

- Wait 24 hours before first wash.
- · Machine wash warm or cold with mild detergent.
- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on normal dryer setting.

RECOMMENDED ACCESSORIES:

Siser® EasyWeeder®, parchment or multipurpose paper, or heat transfer cover sheet.

If areas lift after application, cover and press for 5-10 seconds.

Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.

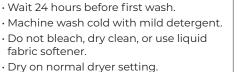


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Metal

For Use On: 100% Cotton Poly/cotton blen	Layerable Top Layer Only				
 Application Instructions (Home Iron): Set iron dial between Cotton and Linen. Cover design with Heat Transfer Cover Sheet or Multipurpose Paper. Place on flat, hard surface (ironing board not recommended). Press iron with medium/firm pressure for 10-15 seconds. Peel carrier cold. 	 Application Instructions (Heat Press): Preheat garment for 2-3 seconds. Apply design at 305°F / 150°C (<i>EasyPress</i> users add approx. 30°). Use medium pressure for 10-15 seconds. Peel carrier cold. 	 Laundering: Wait 24 hours before first wash. Machine wash cold with mild detergent. Do not bleach, dry clean, or use liquid fabric softener. Dry on low dryer setting. 			
Sparkle [™] For Use On: 100% Cotton Poly/cotton blends 100% Polyester Leather					
 Application Instructions (Home Iron): Set iron dial between Cotton and Linen. Cover design with Heat Transfer Cover Sheet or Multipurpose Paper. Place on flat, hard surface (ironing board not recommended). Press iron with medium/firm pressure for 10-15 seconds. Peel carrier hot or cold. 	 Application Instructions (Heat Press): Preheat garment for 2-3 seconds. Apply design at 305°F / 150°C (<i>EasyPress</i> users add approx. 30°). Use medium/firm pressure for 15-20 seconds. Peel carrier hot or cold. 	 Laundering: Wait 24 hours before first wash. Machine wash cold with mild detergent. Do not bleach, dry clean, or use liquid fabric softener. Dry on low dryer setting. 			

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Application Instructions (Home Iron): Application Instructions (Heat Press):

\cdot Set iron dial between Cotton and Linen.	 Preheat garment for 2-3 seconds. 	 Wait 24 hours before first wash.
 Cover design with Heat Transfer Cover Sheet or Multipurpose Paper. 	 Apply design at 311°F / 155°C (EasyPress users add approx. 30°). 	 Machine wash warm or cold with mild detergent.
 Place on flat, hard surface (ironing board not recommended). 	 Use medium pressure for 10-15 seconds. Peel carrier warm. 	 Do not bleach, dry clean, or use liquid fabric softener.
 Press iron with medium/firm pressure for 10-15 seconds. 		• Dry on normal dryer setting.
• Peel carrier warm.		

Twinkle™

For Use On: 100% Cotton | Poly/cotton blends | 100% Polyester | Leather

Application Instructions (Home Iron):

- Set iron dial between Cotton and Linen.
- · Cover design with Heat Transfer Cover Sheet or Multipurpose Paper.
- · Place on flat, hard surface (ironing board not recommended).
- Press iron with medium/firm pressure for 15 seconds.
- · Peel carrier warm.

Application Instructions (Heat Press):

- Preheat garment for 2-3 seconds.
- Apply design at 305°F / 150°C (EasyPress users add approx. 30°).
- Use medium/firm pressure for 15 seconds. • Peel carrier warm.

Laundering:

Laundering:

- Wait 24 hours before first wash.
- · Machine wash cold with mild detergent.

Laverable

- · Do not bleach, dry clean, or use liquid fabric softener.
- · Dry on low dryer setting.

RECOMMENDED ACCESSORIES:

Siser® EasyWeeder®, parchment or multipurpose paper, or heat transfer cover sheet.

If areas lift after application, cover and press for 5-10 seconds.

Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.







EASYCOLOR™ DTV APPLICATION INSTRUCTIONS



LASER

Siser's latest innovation, EasyColor[™] DTV (Direct to Vinyl), is a white, printable material with a matte finish designed to be compatible with desktop printer inkjet ink, Siser® *EasyColor* provides excellent print quality with vibrant colors. Only slightly thicker than EasyWeed[®], EasyColor[™] is lightweight enough for polyester applications, yet still opaque enough for light and dark fabrics. Simply print, cut, mask, and heat to make full-color creations with your desktop printer!

Description

White, Matte Finish, desktop printer inkjet ink compatible media

Compatible Materials:

Cotton, Polyester, Poly/Cotton Blends *More fabrics to be evaluated

Composition / Thickness:

Film Composition: Polyurethane Skin Thickness: Approx. 100 Microns / 3.94 Mils Carrier Backing Composition: Polyester Carrier Backing Thickness: Apporx. 75 Microns / 2.95 Mils

Printer Ink Compatibility:

Compatible with standard desktop inkjet ink. Plain paper setting for most printers. *More ink types to be evaluated.

Cutting

Roland GS-24

- Blade: 45°
- Silhouette 4
- Blade: AutoBlade, 3
- Force: 80-90 gf
- Speed: 30-50 cm/s Offset: .250
- . Force: 6 • Speed: 8
- Material: Heat Tra
 - Material: Heat Transfer, Smooth
- **Cricut Explore Air**
- Blade: AutoBlade Setting: Vinyl+

Siser Cutter

- Blade: 45°
- Offset: .250
- Force: 5-10
- * Speed: 10

Settings may vary based on blade condition and age of machine. Always perform a test cut prior to cutting designs.

Mask

TTD Easy Mask

Heat Application

Siser Craft Press

- Preheat: 3 seconds
- Time: 15 seconds
- Temperature: 310°F / 155°C
- Pressure: Medium
- Peel: Hot

Cricut EasyPress

- Preheat: 3 seconds
- Time: 15-25 seconds
- Temperature: 340°F / 171°C
- Pressure: Medium
- Peel: Hot

Home Iron

- Setting: Cotton
- •Time: 15-25 seconds
- Pressure: Medium
- Peel: Hot
- * Setting and time may vary among irons

Laundering

- We recommend washing the garment prior to wearing to ensure that any excess ink from the printing process is removed.
- \cdot Wait 24 hours before first wash
- \cdot Machine wash cold
- Tumble dry low
- Do not bleach or dry clean

Recommended Accessories

- *Siser* EasyWeeder™
- Siser EasySqueegee™
- TTD Easy Mask

